



MATERIAL SAFETY DATA SHEET

Review Date: 10/19/2005

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

PRODUCT: RHODINA™ Grease SDX 2

MSDS NUMBER: 400879E - 1

PRODUCT CODE(S): 71228, 7122800001, 7122802120, 7122802400, 7122835203, 7122840012

MANUFACTURER

SOPUS Products
P.O. Box 4427
Houston, TX. 77210-4427

TELEPHONE NUMBERS

Spill Information: (877) 242-7400
Health Information: (877) 504-9351
MSDS Assistance Number: (877) 276-7285

SECTION 2

PRODUCT/INGREDIENTS

INGREDIENTS

	CAS#	CONCENTRATION
Industrial Grease		
Highly refined petroleum oils	Mixture	60 - 75 %weight
Proprietary additives	Mixture	15 - 25 %weight
Grease Thickener	Proprietary	3 - 9 %weight
Molybdenum Disulfide	1317-33-5	1 - 3 %weight

SECTION 3

HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Appearance & Odor: Black viscous semi-solid. Asphalt or rotten egg odor.

Health Hazards: No known immediate health hazards. High-pressure injection under the skin may cause serious damage.

Physical Hazards: No known physical hazards.

NFPA Rating (Health, Fire, Reactivity): 0, 1, 0

Hazard Rating: Least - 0 Slight - 1 Moderate - 2 High - 3 Extreme - 4

Inhalation:

May cause irritation to the nose, throat and respiratory tract.

Eye Irritation:

May be irritating to the eyes causing a burning sensation, redness, swelling and/or blurred vision.

Skin Contact:

May be irritating to the skin causing a burning sensation, redness and/or swelling. Release of the material during high-pressure applications may result in injection under the skin causing possible extensive tissue damage which is difficult to heal. Other adverse effects not expected from brief skin contact.

Ingestion:

Generally considered to have a low order of acute oral toxicity.

Other Health Effects:

Refer to Section 11, Toxicological Information, for specific information on the following effects:

Genotoxicity

Signs and Symptoms:

Irritation as noted above. Local necrosis is evidenced by delayed onset of pain and tissue damage a few hours following injection.

Aggravated Medical Conditions:

Pre-existing eye, skin and respiratory disorders may be aggravated by exposure to this product.

For additional health information, refer to section 11.

SECTION 4	FIRST AID MEASURES
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Inhalation:

If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting or unresponsive, give 100% oxygen with rescue breathing or CPR as required and transport to the nearest medical facility.

Skin:

Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned. Wipe off excess material from exposed area. If material is injected under the skin, transport to the nearest medical facility for additional treatment. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.

Eye:

Flush eyes with large amounts of water for at least 15 minutes. If redness, burning, blurred vision or swelling persist, transport to nearest medical facility for additional treatment.

Ingestion:

Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical attention. Have victim rinse mouth out with water, then drink sips of water to remove taste from mouth. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Note to Physician:

In general, emesis induction is unnecessary in high viscosity, low volatility products such as oils and greases.

SECTION 5	FIRE FIGHTING MEASURES
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Flash Point [Method]: 480 °F/248.89 °C [Pensky-Martens Closed Cup]

Extinguishing Media:

Material will float and can be re-ignited on surface of water. Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames. Do not use a direct stream of water.

Fire Fighting Instructions:

Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots),

including a positive pressure, NIOSH approved, self-contained breathing apparatus.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures:

May burn although not readily ignitable.

Spill Management:

Scoop up excess grease. Clean area with appropriate cleaner.

Reporting:

CERCLA: Product is covered by EPA's Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) petroleum exclusion. Releases to air, land, or water are not reportable under CERCLA (Superfund).

CWA: This product is an oil as defined under Section 311 of EPA's Clean Water Act (CWA). Spills into or leading to surface waters that cause a sheen must be reported to the National Response Center, 1-800-424-8802.

SECTION 7 HANDLING AND STORAGE

Precautionary Measures:

Avoid heat, open flames, including pilot lights, and strong oxidizing agents. Use explosion-proof ventilation to prevent vapor accumulation. Ground all handling equipment to prevent sparking. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Handling:

Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet. Launder contaminated clothing before reuse. Properly dispose of contaminated leather articles such as shoes or belts that cannot be decontaminated. Contaminated leather articles including shoes cannot be decontaminated and should be destroyed to prevent reuse.

Storage:

Do not store in open or unlabeled containers. Store in a cool, dry place with adequate ventilation. Keep away from open flames and high temperatures.

Container Warnings:

Keep containers closed when not in use. Containers, even those that have been emptied, can contain explosive vapors. Do not cut, drill, grind, weld or perform similar operations on or near containers.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical	Limit	TWA	STEL	Ceiling	Notation
Ca-Hydroxystearate	ACGIH TLV	10 mg/m ³			
Molybdenu, as Mo, insoluble co	OSHA PEL	15 mg/m ³			
Molybdenum, as Mo, insoluble c	ACGIH TLV	10 mg/m ³			

Exposure Controls

Adequate ventilation to control airborne concentrations.

Personal Protection

Personal protective equipment (PPE) selections vary based on potential exposure conditions such as handling practices, concentration and ventilation. Information on the selection of eye, skin and respiratory protection for use with this material is provided below.

Eye Protection:

Chemical Goggles, or Safety glasses with side shields

Skin Protection:

Use protective clothing which is chemically resistant to this material. Selection of protective clothing depends on potential exposure conditions and may include gloves, boots, suits and other items. The selection(s) should take into account such factors as job task, type of exposure and durability requirements.

Published literature, test data and/or glove and clothing manufacturers indicate the best protection is provided by:
Neoprene, or Nitrile Rubber

Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Types of respirator(s) to be considered in the selection process include:

For Vapors: Air Purifying, R or P style prefilter & organic cartridge, NIOSH approved respirator. Self-contained breathing apparatus for use in environments with unknown concentrations or emergency situations.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Appearance & Odor: Black viscous semi-solid. Asphalt or rotten egg odor.

Substance Chemical Family: Lubricants

Drop Point	275 °F	Flash Point	480 °F [Pensky-Martens Closed Cup]
Solubility (in Water)	Insoluble	Specific Gravity	0.993

SECTION 10

REACTIVITY AND STABILITY

Stability:

Material is stable under normal conditions.

Conditions to Avoid:

Avoid heat and open flames.

Materials to Avoid:

Avoid contact with strong oxidizing agents.

Hazardous Decomposition Products:

Thermal decomposition products are highly dependent on combustion conditions. A complex mixture of airborne solids,

liquids and gases will evolve when this material undergoes pyrolysis or combustion. Carbon Monoxide, Carbon Dioxide, Sulfur dioxide and other unidentified organic compounds may be formed upon combustion.

SECTION 11	TOXICOLOGICAL INFORMATION
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Acute Toxicity

TEST	Result	OSHA Classification	Material Tested
Dermal LD50	>2 g/kg(Rabbit)	Non-Toxic	Based on components(s)
Oral LD50	>5 g/kg(Rat)	Non-Toxic	Based on components(s)

Carcinogenicity Classification

Chemical Name	NTP	IARC	ACGIH	OSHA
Industrial Grease	No	No	No	No

Genotoxicity	Molybdenum disulfide caused an increase in chromosome aberrations in rats exposed by inhalation. An increase in chromosome aberrations in peripheral lymphocytes of persons occupationally exposed to molybdenum disulfide has also been reported.
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SECTION 12	ECOLOGICAL INFORMATION
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Environmental Impact Summary:

There is no ecological data available for this product. However, this product is an oil. It is persistent and does not readily biodegrade. However, it does not bioaccumulate.

SECTION 13	DISPOSAL CONSIDERATIONS
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RCRA Information:

Under RCRA, it is the responsibility of the user of the material to determine, at the time of the disposal, whether the material meets RCRA criteria for hazardous waste. This is because material uses, transformations, mixtures, processes, etc. may affect the classification. Refer to the latest EPA, state and local regulations regarding proper disposal.

SECTION 14	TRANSPORT INFORMATION
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US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

International Air Transport Association

Not regulated under IATA rules.

Revision Date: 04/02/2002

Revisions since last change (discussion): This Material Safety Data Sheet (MSDS) has been newly reviewed to fully comply with the guidance contained in the ANSI MSDS standard (ANSI Z400.1-1998). We encourage you to take the opportunity to read the MSDS and review the information contained therein.

SECTION 17

LABEL INFORMATION

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET BEFORE HANDLING OR DISPOSING OF PRODUCT. THIS LABEL COMPLIES WITH THE REQUIREMENTS OF THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200) FOR USE IN THE WORKPLACE. THIS LABEL IS NOT INTENDED TO BE USED WITH PACKAGING INTENDED FOR SALE TO CONSUMERS AND MAY NOT CONFORM WITH THE REQUIREMENTS OF THE CONSUMER PRODUCT SAFETY ACT OR OTHER RELATED REGULATORY REQUIREMENTS.

PRODUCT CODE(S): 71228, 7122800001, 7122802120, 7122802400, 7122835203, 7122840012

RHODINA™ Grease SDX 2

CAUTION!

MAY CAUSE SKIN AND EYE IRRITATION. PROLONGED OR REPEATED SKIN CONTACT MAY CAUSE OIL ACNE OR DERMATITIS. HIGH-PRESSURE INJECTION UNDER SKIN MAY CAUSE SERIOUS DAMAGE.

Refer to Section 11, Toxicological Information, for specific information on the following effects:

Genotoxicity

Precautionary Measures:

Avoid prolonged or repeated contact with eyes, skin and clothing. Avoid breathing of vapors, fumes, or mist. Use only with adequate ventilation. Wash thoroughly after handling.

FIRST AID

Inhalation: If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting or unresponsive, give 100% oxygen with rescue breathing or CPR as required and transport to the nearest medical facility.

Skin Contact: Wipe off excess material from exposed area. Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned. If material is injected under the skin, transport to the nearest medical facility for additional treatment. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.

Eye Contact: Flush eyes with large amounts of water for at least 15 minutes. If redness, burning, blurred vision or swelling persist, transport to nearest medical facility for additional treatment.

Ingestion: Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical attention. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Have victim rinse mouth out with water, then drink sips of water to remove taste from mouth.

FIRE

In case of fire, Material will float and can be re-ignited on surface of water.

SPILL OR LEAK

Scoop up excess grease. Clean area with appropriate cleaner.

CONTAINS: Highly refined petroleum oils, Mixture; Proprietary additives, Mixture; Grease Thickener, Proprietary;

Molybdenum Disulfide, 1317-33-5

NFPA Rating (Health, Fire, Reactivity): 0, 1, 0

TRANSPORTATION

US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

CAUTION: Misuse of empty containers can be hazardous. Empty containers can be hazardous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers might cause fire, explosion or toxic fumes from residues. Do not pressurize or expose to open flames or heat. Keep container closed and drum bungs in place.

Name and Address

SOPUS Products
P.O. Box 4427
Houston, TX 77210-4427

ADMINISTRATIVE INFORMATION

MANUFACTURER ADDRESS: SOPUS Products, P.O. Box 4427, Houston, TX. 77210-4427

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38140-12020-100R-10/19/2005