

KOPR-KOTE®

TOOL JOINT & DRILL COLLAR COMPOUND

DESCRIPTION

KOPR-KOTE® drill collar and tool joint compound is a premium-quality, unleaded compound containing copper flake, graphite, and other natural extreme pressure and anti-wear additives. **KOPR-KOTE's** solids package is formulated to prevent excessive circumferential makeup by increasing the coefficient of friction under compressive forces. As stress levels rise above 50% of yield, the friction factor increases, limiting downhole makeup. Full hydraulic joint efficiency is maintained allowing joint shoulder faces to mate completely without standoff or deformation. **For invert or high-pH muds, use Jet-Lube EXTREME™. For wedge-type thread connections, use NCS-30™ ECF for best thread-wear protection.**

- **Not classified as a marine pollutant - DOT Approval CA2004080025**
- Contains no lead or zinc.
- Extreme-pressure additives provide additional protection against seizing and galling and allow consistent make-up.
- Aluminum-complex grease base protects against rust and corrosion.
- Sticks to wet joints.
- Unequaled resistance to makeup downhole.
- Available in Arctic, Thermal, and Specialty grades.
- Approved by NAM/Shell for under-balanced drilling applications.

For optimum performance on API drill string connections, **KOPR-KOTE** should be utilized with the torque charts in API RP7G or by contacting the drill pipe and connection manufacturer.

Premium drill string connections such as HI-TORQUE® (HT), eXtreme® Torque (XT®), and XT-M™ connections, etc., utilize make-up torques based upon thread compound friction factors of 1.0. Therefore, use the torque provided by the premium connection manufacturer. Adjusting make-up torque based on thread compound friction factor may still be advised.

SERVICE RATING:
0°F (-18°C) TO 450° (232°C)

PRODUCT CHARACTERISTICS

Thickener	Aluminum Complex
Fluid Type	Petroleum
Dropping Point	450°F (232°C)
(ASTM D-2265)	
Specific Gravity	1.15
Density (lb/gal)	9.6
Oil Separation (ASTM D-6184)	<3.0
Wt. % Loss @ 212°F (100°C)	
Flash Point (ASTM D-92)	>430°F (221°C)
NLGI Grade	1
Penetration @ 77°F	310 - 330
(ASTM D-217)	
Copper Strip Corrosion	1A, typical
(ASTM D-4048)	
4-Ball (ASTM D-2596)	
Weld Point, kgf	800, typical
Friction Factor*	1.15 (standard service)
(Relative to API RP 7G)	1.25 (very severe service)

* Many factors such as pipe size, thread geometry, drilling mud contamination, etc. affect the friction factor. This is a relative number and in all applications experience and prior knowledge should be used to adjust make-up torque accordingly. Contact your drill pipe manufacturer for torque and friction-related specifications.

PACKAGING

Code No.	Container Size	Shipping Wt.
10123	1 gal.	11 lb.
10113	2½ gal.	26 lb.
10115	5 gal.	52 lb.
10124	15 gal.	152 lb.
10129	50 gal.	514 lb.

LIMITED WARRANTY

Jet-Lube, Inc. makes the Limited Express Warranty that at the date of delivery, this product shall be free from defects in Jet-Lube, Inc. materials and workmanship.

This Limited Express Warranty is expressly in lieu of any other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose, and of any other obligation on the part of Jet-Lube, Inc.

The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and Jet-Lube, Inc. shall not be liable for incidental or consequential damages.

CORPORATE LOCATIONS

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JET-LUBE, INC.

MATERIAL SAFETY DATA SHEET

I **Product Name:** **KOPR-KOTE®** **Manufacturer/Supplier:** JET-LUBE, INC.
Chemical Family: Petroleum based lubricating grease **Address:** 4849 Homestead Rd., Ste. #200
Use: Tool joint and drill collar compound/anti-seize (MIL-PRF-907E)/ jacking lubricant **Houston, TX, 77028 USA Phone:** 713-674-7617
Emergency Phone: 713-674-7617 **Fax:** 713-678-4604
Chemtrec 24 hours (USA): 800-424-9300

Hazardous Components	CAS No.	Wt%	OSHA PEL	ACGIH TLV	Other Limits of Exposure
Petroleum oil	64742014/64742525	60-100	Oil mist	N/A	STEL: 10mg/M ³
Nonhazardous Blend	64742536	30-60	TWA-5mg/M ³	UN	STEL: UN
	82980549/7620771				
	7782435/1317335				
Metallic Copper	12001262/14807966/1317653	10	N/A	1mg/M ³	STEL: UN
	7440508				STEL: 2mg/M ³

III Main Hazards—Health Effects
Eyes: May cause irritation. **Inhalation:** Viscous nature may block breathing passages if inhaled. **Ingestion:** May cause diarrhea.
Skin: For hypersensitive persons, may irritate the skin after prolonged periods of contact.

IV **Eyes:** Flush with water until all residual material is gone. If irritation persists, seek medical help. **Inhalation:** Clear air passage. If respiratory difficulty continues, seek medical help. **Ingestion:** Wash out mouth immediately. Consult physician. **Skin:** Wash thoroughly with hand cleanser, followed by soap & water. Contaminated clothing should be dry cleaned before reuse.

V **Extinguishing Media:** Foam, dry powder, Halon®, carbon dioxide, sand, earth & water mist. **Unsuitable Extinguishing Media:** Water jet.
Protective Equipment for Fire fighting: Self-contained breathing apparatus.

VI **Personal Precautions:** Wear gloves & protective overalls. **Environmental Precautions:** Do not allow it to enter drains. **Spillage:** Scrape up bulk, then wipe up remainder with cloth. To prevent walking hazard, pick up remaining residue with diatomaceous earth.

VII **Handling:** No special handling precautions necessary. **Storage:** Do not store at elevated temperatures.

VIII **Respiratory Protection:** None needed. **Hand Protection:** Protective gloves for hypersensitive persons.
Eye Protection: Glasses, if applied to parts in motion. **Body Protection:** Overalls.

IX **Physical State:** Semisolid paste **Color:** Copper/Bronze **Odor:** Petroleum **pH:** Neutral **Boiling Range/Point °F (°C):** <600 (316)
Melting Point °F (°C): 500 (260) **Flash Point (COC) °F (°C):** 430 (221) **Autoignition Temperature °F (°C):** >500 (260)
Explosive Properties: LEL: 0.9% UEL: 7% **Evaporation Rate (Butyl Acetate):** <0.01 **Partition Coefficient (Log Pow):** N/A
Vapor Pressure (kPa): <0.01 **Percent Volatiles:** Nil **Density (g/cm³):** 1.15 **Flammability:** Not flammable at ambient temperature.
OAR Value: N/A **Oxidizing Properties:** None **Water Solubility:** Nil **Vapor Density:** >5

X **Stability:** Chemically stable under normal conditions. No photoreactive agents. **Conditions to Avoid:** Powerful sources of ignition & extreme temps. **Materials to Avoid:** Strong inorganic & organic acids, oxidizing & copper reactive agents. **Hazardous Decomposition Products:** Burning generates smoke, airborne soot, hydrocarbons & oxides of carbon, sulfur & nitrogen. Residue mainly comprised of soot & mineral oxides.

XI **Acute Toxicity:** Not known. **Irritancy—Skin:** Very mild. **Skin Sensitization:** Not known. **Subacute/Sub-chronic Toxicity:** Not known.
Genotoxicity: None known. **Chronic Toxicity:** None known. **California Prop 65:** N/A **Carcinogen:** NTP: No **IARC:** No **OSHA:** No
EC Classification (67/548/EEC): No **Allergens:** None known. **LC-50:** 1.98gm/l—actual test data - mysidopsis bahia. **LD-50:** N/A

XII **Possible Effects:** In extreme cases, may generate oil fractions that could act as a marine pollutant. Occurrences of this nature are highly unlikely. **Behavior:** Relatively well behaved. Bioaccumulation potential nil.

Environmental Fate: Highly unlikely to cause widespread contamination. Nontoxic to marine or land organisms.


XIII **Product Disposal:** Do not incinerate. Contact waste disposal company or local authority for advice.

Container Disposal: Pails without liner—see Product Disposal section above. Pails with plastic liner—pail may only be disposed of via standard waste disposal services, recycled or reused. **Liner—see Product Disposal section above.**

XIV **D.O.T.:** Nonhazardous D.O.T. exception CA2004080025 **UN No.:** Nonhazardous **Air Transport (ICAO & IATA):** Nonhazardous
Sea Transport (IMO & IMDG): Nonhazardous **Road & Rail Transport (ADR/RID):** Nonhazardous

XV **Labeling Information:** None needed **EC Annex 1 Classification:** Not Applicable. **R Phrases:** R22—harmful if swallowed.
S Phrases: N/A, as known. **Ozone Depleting Chemicals:** N/A **TSCA:** All components are listed. **TSCA 12B Components:** None
WHMIS (Canada): Not controlled. **Canadian DSL:** All components listed. **40 CFR Part 372 (SARA Section 313):** This product contains in part raw material components subject to reporting. **SARA 311/312:** None **CERCLA:** Nonhazardous **RCRA Hazard Class:** Nonhazardous

XVI SDS first issued. SDS data revised. **New Jersey Right To Know:** See Section II

Signature: 
Prepared by: Donald A. Oldiges
Date Issued: January 23, 2007

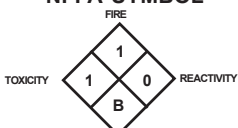
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LEGEND	
I. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY	IX. PHYSICAL AND CHEMICAL PROPERTIES
II. COMPOSITION INFORMATION ON INGREDIENTS	X. STABILITY AND REACTIVITY
III. HAZARDS IDENTIFICATION	XI. TOXICOLOGICAL INFORMATION
IV. FIRST AID MEASURES	XII. ECOLOGICAL INFORMATION
V. FIRE FIGHTING MEASURES	XIII. WASTE DISPOSAL
VI. ACCIDENTAL RELEASE MEASURES	XIV. TRANSPORT INFORMATION
VII. HANDLING AND STORAGE	XV. REGULATORY INFORMATION
VIII. EXPOSURE CONTROL/PERSONAL PROTECTION	XVI. OTHER INFORMATION

HMIS SYMBOL

HEALTH	1
FLAMMABILITY	1
REACTIVITY	0
PPI	B

NFPA SYMBOL



PERSONAL PROTECTION INDEX